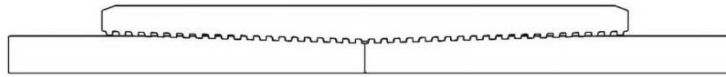




Keeping You Connected.



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FIELD TESTED. FIELD PROVEN.

Precision Connections BK-HT

4.5 in. 13.5 lb/ft HC-L80 with 5.25 in. Coupling OD

Pipe Body

Nominal OD	4.500	inches
Nominal Weight	13.50	lb/ft
Wall Thickness	0.29	inches
Plain End Weight	13.04	lb/ft
Drift	3.795	inches
Nominal ID	3.920	inches
Grade	HC-L80	
Min Yield	80,000	lbf/in ²
Min Tensile	95,000	lbf/in ²
Critical Section Area	3.836	in ²
Pipe Body Yield Strength	307	kips
Min Internal Yield Pressure	9,020	psi
Collapse Pressure	9,240	psi

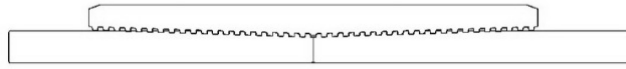
Connection

Coupling OD	5.250	inches
Coupling Length	7.875	inches
Make Up Loss	3.938	inches
Critical Section Area	6.484	in ²
Internal Pressure Rating	100%	
External Pressure Rating	100%	
Tension Efficiency	100%	
Connection Strength	307	kips
Compression Efficiency	100%	
Uniaxial Bend Rating	69.8	° / 100 ft
Min Make Up Torque	2,850	ft-lbs
Yield Torque	10,900	ft-lbs

v1.2

7/26/2018

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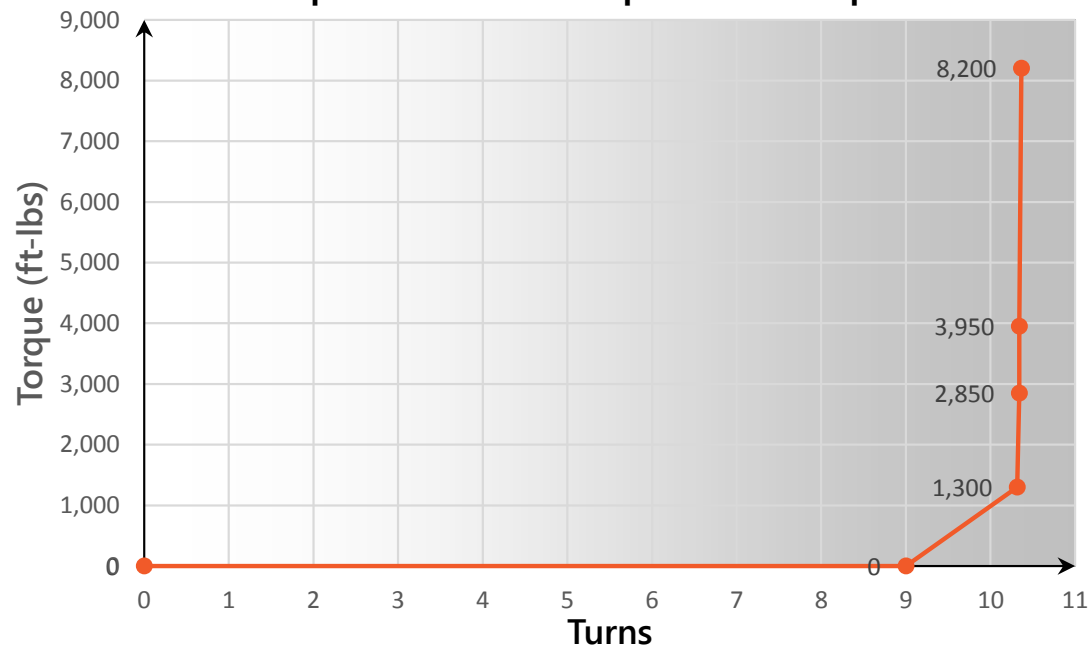
Torque Data Sheet - Precision Connections BK-HT

4.5 in. 13.5 lb/ft HC-L80 with 5.25 in. Coupling OD

Min Make Up Torque	2,850	ft-lbs
Max Make Up Torque	8,200	ft-lbs
Optimum Torque	3,950	ft-lbs

Max Operating Torque	9,250	ft-lbs
Yield Torque	10,900	ft-lbs

Representative Torque Turn Graph



v1.2

7/26/2018