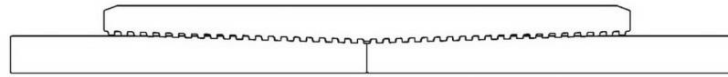




Keeping You Connected.



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Precision Connections BK

5.5 in. 20 lb/ft L-80 with 6.05 in. Coupling OD

Pipe Body

Nominal OD	5.500	inches
Nominal Weight	20.00	lb/ft
Wall Thickness	0.361	inches
Plain End Weight	19.81	lb/ft
Drift	4.653	inches
Nominal ID	4.778	inches
Grade	L-80	
Min Yield	80,000	lbf/in ²
Min Tensile	95,000	lbf/in ²
Critical Section Area	5.828	in ²
Pipe Body Yield Strength	466	kips
Min Internal Yield Pressure	9,190	psi
Collapse Pressure	8,830	psi

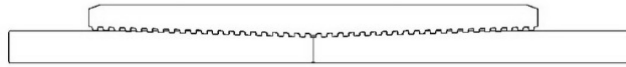
Connection

Coupling OD	6.050	inches
Coupling Length	8.250	inches
Make Up Loss	4.125	inches
Critical Section Area	6.031	in ²
Internal Pressure Rating	100%	
External Pressure Rating	100%	
Tension Efficiency	100%	
Connection Strength	466	kips
Compression Efficiency	100%	
Uniaxial Bend Rating	60.6	° / 100 ft
Min Make Up Torque	4,350	ft-lbs
Yield Torque	16,750	ft-lbs

v1.2

7/26/2018

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Torque Data Sheet - Precision Connections BK

5.5 in. 20 lb/ft L-80 with 6.05 in. Coupling OD

Min Make Up Torque 4,350 ft-lbs

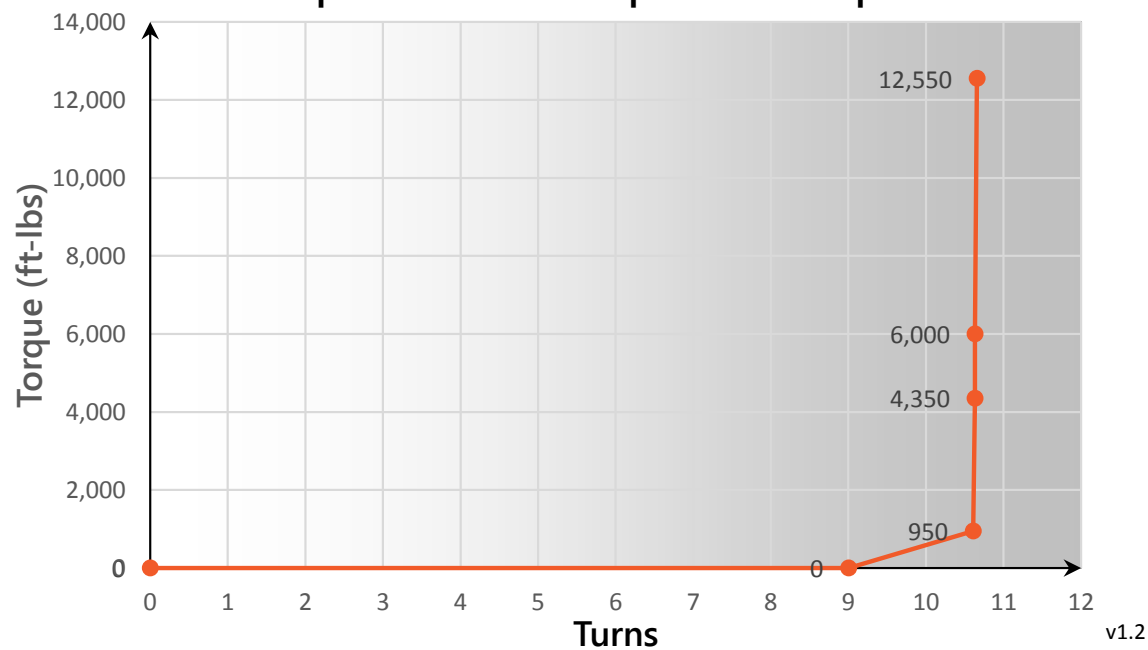
Max Make Up Torque 12,550 ft-lbs

Optimum Torque 6,000 ft-lbs

Max Operating Torque 14,200 ft-lbs

Yield Torque 16,750 ft-lbs

Representative Torque Turn Graph



v1.2

7/26/2018