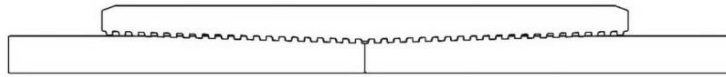




Keeping You Connected.

Precision Connections BK

8.625 in. 40 lb/ft Q-125 with 9.625 in. Coupling OD



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FIELD TESTED. FIELD PROVEN.

Pipe Body

Nominal OD	8.625	inches
Nominal Weight	40.00	lb/ft
Wall Thickness	0.45	inches
Plain End Weight	39.29	lb/ft
Drift	7.625	inches
Nominal ID	7.725	inches
Grade	Q-125	
Min Yield	125,000	lbf/in ²
Min Tensile	135,000	lbf/in ²
Critical Section Area	11.557	in ²
Pipe Body Yield Strength	1445	kips
Min Internal Yield Pressure	11,410	psi
Collapse Pressure	6,630	psi

Connection

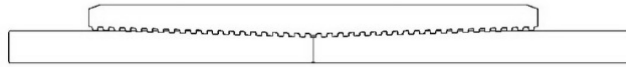
Coupling OD	9.625	inches
Coupling Length	9.625	inches
Make Up Loss	4.813	inches
Critical Section Area	16.640	in ²
Internal Pressure Rating	100%	
External Pressure Rating	100%	
Tension Efficiency	100%	
Connection Strength	1445	kips
Compression Efficiency	100%	
Uniaxial Bend Rating	59.5	° / 100 ft
Min Make Up Torque	10,000	ft-lbs
Yield Torque	82,950	ft-lbs



v1.2

7/26/2018

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Torque Data Sheet - Precision Connections BK

8.625 in. 40 lb/ft Q-125 with 9.625 in. Coupling OD

Min Make Up Torque 10,000 ft-lbs

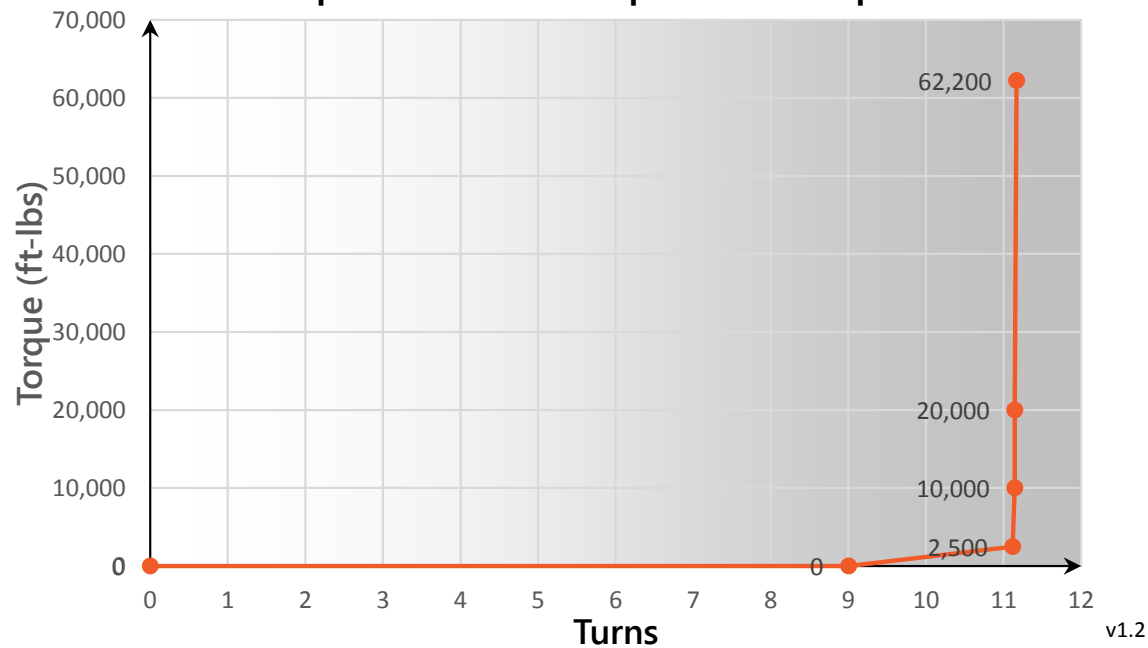
Max Make Up Torque 62,200 ft-lbs

Optimum Torque 20,000 ft-lbs

Max Operating Torque 70,500 ft-lbs

Yield Torque 82,950 ft-lbs

Representative Torque Turn Graph



v1.2

7/26/2018