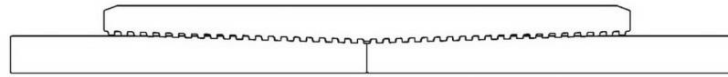




Keeping You Connected.



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Precision Connections BK-HT

5.5 in. 23 lb/ft HC-L80 with 6.3 in. Coupling OD

Pipe Body

Nominal OD	5.500	inches
Nominal Weight	23.00	lb/ft
Wall Thickness	0.415	inches
Plain End Weight	22.54	lb/ft
Drift	4.545	inches
Nominal ID	4.670	inches
Grade	HC-L80	
Min Yield	80,000	lbf/in ²
Min Tensile	95,000	lbf/in ²
Critical Section Area	6.630	in ²
Pipe Body Yield Strength	530	kips
Min Internal Yield Pressure	10,560	psi
Collapse Pressure	11,530	psi

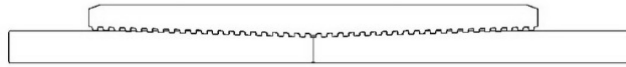
Connection

Coupling OD	6.300	inches
Coupling Length	8.250	inches
Make Up Loss	4.125	inches
Critical Section Area	8.456	in ²
Internal Pressure Rating	100%	
External Pressure Rating	100%	
Tension Efficiency	100%	
Connection Strength	530	kips
Compression Efficiency	100%	
Uniaxial Bend Rating	58.2	° / 100 ft
Min Make Up Torque	7,350	ft-lbs
Yield Torque	28,350	ft-lbs

v1.2

7/26/2018

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Torque Data Sheet - Precision Connections BK-HT

5.5 in. 23 lb/ft HC-L80 with 6.3 in. Coupling OD

Min Make Up Torque 7,350 ft-lbs

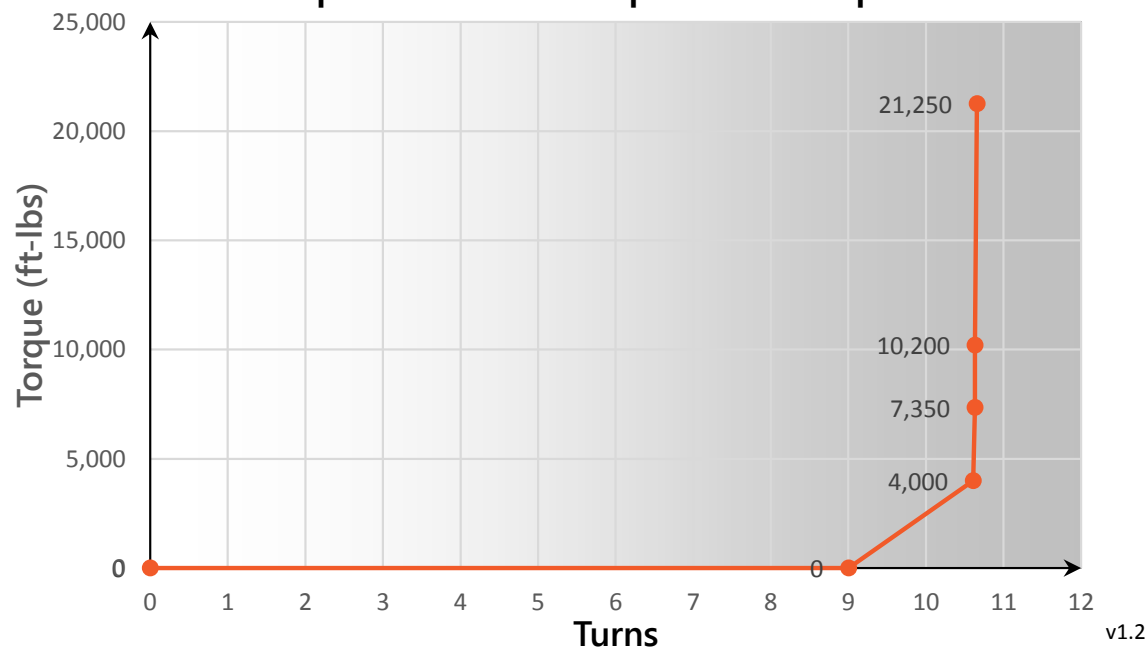
Max Make Up Torque 21,250 ft-lbs

Optimum Torque 10,200 ft-lbs

Max Operating Torque 24,100 ft-lbs

Yield Torque 28,350 ft-lbs

Representative Torque Turn Graph



v1.2

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