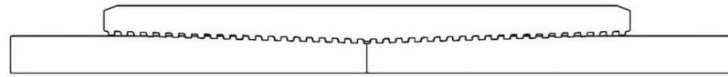




Keeping You Connected.



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FIELD TESTED. FIELD PROVEN.

Precision Connections BK

6.625 in. 32 lb/ft P-110 with 7.39 in. Coupling OD

Pipe Body

Nominal OD	6.625	inches
Nominal Weight	32.00	lb/ft
Wall Thickness	0.475	inches
Plain End Weight	31.20	lb/ft
Drift	5.550	inches
Nominal ID	5.675	inches
Grade	P-110	
Min Yield	110,000	lbf/in ²
Min Tensile	125,000	lbf/in ²
Critical Section Area	9.177	in ²
Pipe Body Yield Strength	1010	kips
Min Internal Yield Pressure	13,800	psi
Collapse Pressure	13,220	psi

Connection

Coupling OD	7.390	inches
Coupling Length	8.625	inches
Make Up Loss	4.313	inches
Critical Section Area	9.860	in ²
Internal Pressure Rating	100%	
External Pressure Rating	100%	
Tension Efficiency	100%	
Connection Strength	1010	kips
Compression Efficiency	100%	
Uniaxial Bend Rating	68.2	° / 100 ft
Min Make Up Torque	9,600	ft-lbs
Yield Torque	37,000	ft-lbs

v1.2

1/3/2019

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Torque Data Sheet - Precision Connections BK

6.625 in. 32 lb/ft P-110 with 7.39 in. Coupling OD

Min Make Up Torque	9,600	ft-lbs
Max Make Up Torque	27,750	ft-lbs
Optimum Torque	13,300	ft-lbs

Max Operating Torque	31,450	ft-lbs
Yield Torque	37,000	ft-lbs

Representative Torque Turn Graph

