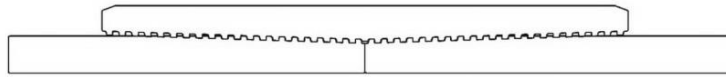




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Precision Connections BK-HT

6.625 in. 24 lb/ft HC-P110 with 7.475 in. Coupling OD

Pipe Body

Nominal OD	6.625	inches
Nominal Weight	24.00	lb/ft
Wall Thickness	0.352	inches
Plain End Weight	23.58	lb/ft
Drift	5.796	inches
Nominal ID	5.921	inches
Grade	HC-P110	
Min Yield	110,000	lbf/in ²
Min Tensile	125,000	lbf/in ²
Critical Section Area	6.937	in ²
Pipe Body Yield Strength	763	kips
Min Internal Yield Pressure	10,230	psi
Collapse Pressure	8,010	psi

Connection

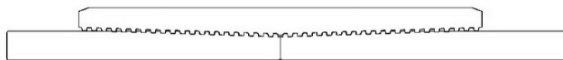
Coupling OD	7.475	inches
Coupling Length	8.625	inches
Make Up Loss	4.313	inches
Critical Section Area	10.852	in ²
Internal Pressure Rating	100%	
External Pressure Rating	100%	
Tension Efficiency	100%	
Connection Strength	763	kips
Compression Efficiency	100%	
Uniaxial Bend Rating	67.5	° / 100 ft
Min Make Up Torque	7,600	ft-lbs
Yield Torque	29,250	ft-lbs



v1.2

1/3/2019

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Torque Data Sheet - Precision Connections BK-HT

6.625 in. 24 lb/ft HC-P110 with 7.475 in. Coupling OD

Min Make Up Torque	7,600	ft-lbs
Max Make Up Torque	21,950	ft-lbs
Optimum Torque	10,550	ft-lbs

Max Operating Torque	24,850	ft-lbs
Yield Torque	29,250	ft-lbs

Representative Torque Turn Graph

