



9.625 in. 47 lb/ft L-80 with 10.625 in. Coupling OD

Pipe Body Nominal OD 9.625 inches **Nominal Weight** 47.00 lb/ft Wall Thickness 0.472 inches lb/ft Plain End Weight 46.14 Drift 8.525 inches Nominal ID 8.681 inches Grade L-80 Min Yield 80,000 lbf/in² lbf/in² Min Tensile 95,000 13.572 in² Critical Section Area Pipe Body Yield Strength 1086 kips Min Internal Yield Pressure 6,870 psi Collapse Pressure 4,750 psi

			. •	
\sim	nn		tion	
\sim		ᄄ	UUII	
		_		

Coupling OD	10.625	inches
Coupling Length	12.088	inches
Make Up Loss	5.731	inches
Critical Section Area	13.572	in²
Internal Pressure Rating	100%	
External Pressure Rating	100%	
Tension Efficiency	100%	
Connection Strength	1086	kips
Compression Efficiency	100%	
Uniaxial Bend Rating	34.5	° / 100 ft
Min Make Up Torque	10,000	ft-lbs 👖
Yield Torque	52,750	ft-lbs 🚺

v1.1 10/8/2019





Torque Data Sheet - HOSS

9.625 in. 47 lb/ft L-80 with 10.625 in. Coupling OD

Min Make Up Torque	10,000	ft-lbs	Max Operating Torque	44,800	ft-lbs
Max Make Up Torque	39,550	ft-lbs	Yield Torque	52,750	ft-lbs
Optimum Torque	19,000	ft-lbs			

Representative Torque Turn Graph

