

Connection

9.625 in. 47 lb/ft HC-L80 with 10.625 in. Coupling OD

Pipe Body

Nominal OD	9.625	inches	Coupling OD	10.625	inches
Nominal Weight	47.00	lb/ft	Coupling Length	12.088	inches
Wall Thickness	0.472	inches	Make Up Loss	5.731	inches
Plain End Weight	46.18	lb/ft	Critical Section Area	13.572	in²
Drift	8.525	inches	Internal Pressure Rating	100%	
Nominal ID	8.681	inches	External Pressure Rating	100%	
Grade	HC-L80		Tension Efficiency	100%	
Min Yield	80,000	lbf/in²	Connection Strength	1086	kips
Min Tensile	95,000	lbf/in²	Compression Efficiency	100%	
Critical Section Area	13.572	in²	Uniaxial Bend Rating	34.5	° / 100 ft
Pipe Body Yield Strength	1086	kips	Min Make Up Torque	10,000	ft-lbs 👖
Min Internal Yield Pressure	6,870	psi	Yield Torque	52,750	ft-lbs
Collapse Pressure	5,740	psi			

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v1.1

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Torque Data Sheet - HOSS

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Min Make Up Torque	10,000	ft-lbs	Max Operating Torque	44,800	ft-lbs
Max Make Up Torque	39,550	ft-lbs	Yield Torque	52,750	ft-lbs
Optimum Torque	19,000	ft-lbs			

