



HOSS Blanking Dimensions

4.5 in. 13.5 lb/ft with 5.25 in. Coupling OD

Pipe Body

Nominal OD	4.500	inches	Plain End Weight	13.05	lb/ft
Nominal Weight	13.50	lb/ft	Drift	3.795	inches
Wall Thickness	0.290	inches	Nominal ID	3.920	inches

Pin Blanking Dimensions



Pin OD Max	4.545	inches	Pin Minimum Length	5.500	inches
Pin OD Min	4.500	inches	Additional Recut Length	3.125	inches
Pin ID	3.920 ± .016	inches			

Box Blanking Dimensions



Box OD Max	5.300	inches	Box Minimum Length	4.857	inches
Box OD Min	5.200	inches	Additional Recut Length	4.857	inches
Box ID	3.920 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations

v1.1

11/5/2019



HOSS Blanking Dimensions

4.5 in. 15.1 lb/ft with 5.25 in. Coupling OD

Pipe Body

Nominal OD	4.500	inches	Plain End Weight	15.00	lb/ft
Nominal Weight	15.10	lb/ft	Drift	3.701	inches
Wall Thickness	0.337	inches	Nominal ID	3.826	inches

Pin Blanking Dimensions



Pin OD Max	4.545	inches	Pin Minimum Length	5.500	inches
Pin OD Min	4.500	inches	Additional Recut Length	3.125	inches
Pin ID	3.826 ± .016	inches			

Box Blanking Dimensions



Box OD Max	5.300	inches	Box Minimum Length	4.857	inches
Box OD Min	5.200	inches	Additional Recut Length	4.857	inches
Box ID	3.826 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations

v1.1

12/2/2019



HOSS Blanking Dimensions

5.5 in. 20 lb/ft with 6.3 in. Coupling OD

Pipe Body

Nominal OD	5.500	inches	Plain End Weight	19.83	lb/ft
Nominal Weight	20.00	lb/ft	Drift	4.653	inches
Wall Thickness	0.361	inches	Nominal ID	4.778	inches

Pin Blanking Dimensions



Pin OD Max	5.555	inches	Pin Minimum Length	5.750	inches
Pin OD Min	5.500	inches	Additional Recut Length	3.125	inches
Pin ID	4.778 ± .016	inches			

Box Blanking Dimensions



Box OD Max	6.350	inches	Box Minimum Length	5.044	inches
Box OD Min	6.250	inches	Additional Recut Length	5.044	inches
Box ID	4.778 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations

v1.1

12/2/2019



HOSS Blanking Dimensions

5.5 in. 23 lb/ft with 6.3 in. Coupling OD

Pipe Body

Nominal OD	5.500	inches	Plain End Weight	22.54	lb/ft
Nominal Weight	23.00	lb/ft	Drift	4.545	inches
Wall Thickness	0.415	inches	Nominal ID	4.670	inches

Pin Blanking Dimensions



Pin OD Max	5.555	inches	Pin Minimum Length	5.750	inches
Pin OD Min	5.500	inches	Additional Recut Length	3.125	inches
Pin ID	4.670 ± .016	inches			

Box Blanking Dimensions



Box OD Max	6.350	inches	Box Minimum Length	5.044	inches
Box OD Min	6.250	inches	Additional Recut Length	5.044	inches
Box ID	4.670 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations

v1.1

6/21/2019



HOSS Blanking Dimensions

9.625 in. 40 lb/ft with 10.625 in. Coupling OD

Pipe Body

Nominal OD	9.625	inches	Plain End Weight	38.97	lb/ft
Nominal Weight	40.00	lb/ft	Drift	8.750	inches
Wall Thickness	0.395	inches	Nominal ID	8.835	inches

Pin Blanking Dimensions



Pin OD Max	9.721	inches	Pin Minimum Length	6.250	inches
Pin OD Min	9.625	inches	Additional Recut Length	3.125	inches
Pin ID	8.835 ± .016	inches			

Box Blanking Dimensions



Box OD Max	10.675	inches	Box Minimum Length	5.731	inches
Box OD Min	10.575	inches	Additional Recut Length	5.731	inches
Box ID	8.835 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations

v1.1

11/15/2019