

HYDRA 4in. x 11.6 lb/ft J-55 Flush Joint

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Pipe Body	ipe Body Conne		Connection	HYDRA	
Nominal OD	4.000	inches	Connection OD	4.000	inches
Nominal Weight	11.60	lb/ft	Make Up Loss	4.088	inches
Wall Thickness	0.286	inches	Critical Section Area	2.002	in²
Plain End Weight	11.36	lb/ft	Internal Pressure Rating	5,510	psi
Standard Drift	3.303	inches	External Pressure Rating	7,300	psi
Nominal ID	3.428	inches	Tension Efficiency	60%	
Grade	J-55		Connection Strength	110	kips
Min Yield	55,000	lbf/in²	Compression Efficiency	110	kips
Min Tensile	75,000	lbf/in²	Uniaxial Bend Rating	40	° / 100 ft
Critical Section Area	3.337	in²	Reference Depth	6,479	Ft.
Pipe Body Yield Strength	184	kips	Optimal Make Up Torque	1,838	ft-lbs 👖
Min Internal Yield Pressure	6,880	psi	Min	1,525	ft-lbs 🚺
Collapse Pressure	7,300	psi	Max	2,138	ft-lbs
				v1.0	12/12/2019

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The performance properties in these data tables are calculated per API 5C3. Calculations are based on nominal wall thickness. Loads do not reflect a design safety factor for walls thinner than nominal or other defects. Reference Depth = Connection Strength/ (PE Wt./Ft)*(1.5). Reference Depth includes a 1.5 design factor. However, it does not consider bending, temperature, bouyancy or other load considerations.





Torque Data Sheet - HYDRA

HYDRA 4in. x 11.6 lb/ft J-55 Flush Joint

Min Make Up Torque	1,525	ft-lbs	Nom Shoulder Torque	300	ft-lbs
Max Make Up Torque	2,138	ft-lbs	Max Operating	2,625	ft-lbs
Optimum Torque	1,838	ft-lbs	Yield	3,700	ft-lbs

