### PRECISION

### HYDRA 4.5in. x 11.6 lb/ft L-80 Flush Joint

#### Pipe Body

Nominal OD	4.500	inches
Nominal Weight	11.60	lb/ft
Wall Thickness	0.250	inches
Plain End Weight	11.36	lb/ft
Standard Drift	3.875	inches
Nominal ID	4.000	inches
Grade	L-80	
Min Yield	80,000	lbf/in²
Min Tensile	95,000	lbf/in²
Critical Section Area	3.338	in²
Pipe Body Yield Strength	267	kips
Min Internal Yield Pressure	7,780	psi
Collapse Pressure	6,350	psi

#### Connection

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Connection OD	4.500	inches
Make Up Loss	4.038	inches
Critical Section Area	2.003	in²
Internal Pressure Rating	6,220	psi
External Pressure Rating	6,350	psi
Tension Efficiency	60%	
Connection Strength	160	kips
Compression Efficiency	160	kips
Uniaxial Bend Rating	51	° / 100 ft
Reference Depth	9,401	Ft.
Optimal Make Up Torque	2,691	ft-lbs
Min	2,236	ft-lbs 🚺
Max	3,145	ft-lbs
	v1.0	12/12/2019

HYDRA

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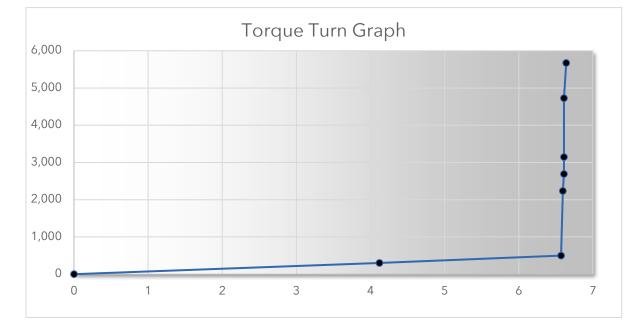
The performance properties in these data tables are calculated per API 5C3. Calculations are based on nominal wall thickness. Loads do not reflect a design safety factor for walls thinner than nominal or other defects. Reference Depth = Connection Strength/ (PE Wt./Ft)\*(1.5). Reference Depth includes a 1.5 design factor. However, it does not consider bending, temperature, bouyancy or other load considerations.

# **PRECISION**

#### Torque Data Sheet - HYDRA

HYDRA 4.5in. x 11.6 lb/ft 1	L-80 Flush Joint
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Min Make Up Torque	2,236	ft-lbs	Nom Shoulder Torque	500	ft-lbs
Max Make Up Torque	3,145	ft-lbs	Max Operating	4,727	ft-lbs
Optimum Torque	2,691	ft-lbs	Yield	5,673	ft-lbs



## L) HYDRA

12/12/2019

v1.1