

HYDRA 5.5in. x 15.5 lb/ft HC-L80 Flush Joint

HYDRA

Pipe Body			Connection	HYDRA	
Nominal OD	5.500	inches	Connection OD	5.500	inches
Nominal Weight	15.50	lb/ft	Make Up Loss	4.225	inches
Wall Thickness	0.275	inches	Critical Section Area	2.708	in²
Plain End Weight	15.36	lb/ft	Internal Pressure Rating	5,600	psi
Standard Drift	4.825	inches	External Pressure Rating	0	psi
Nominal ID	4.950	inches	Tension Efficiency	60%	
Grade	HC-L80		Connection Strength	217	kips
Min Yield	80,000	lbf/in²	Compression Efficiency	217	kips
Min Tensile	95,000	lbf/in²	Uniaxial Bend Rating	41	° / 100 ft
Critical Section Area	4.514	in²	Reference Depth	9,401	Ft.
Pipe Body Yield Strength	361	kips	Optimal Make Up Torque	4,127	ft-lbs 👖
Min Internal Yield Pressure	7,000	psi	Min	3,345	ft-lbs
Collapse Pressure	0	psi	Max	4,909	ft-lbs
				v1.0	12/12/2019

This documentation contains confidential and proprietary information not to be reproduced or divulged in whole or in part to anyone outside of your company without prior written authorization from Precision Connections, LLC, and such documentation and information is provided to you upon such conditions of confidentiality.

The performance properties in these data tables are calculated per API 5C3. Calculations are based on nominal wall thickness. Loads do not reflect a design safety factor for walls thinner than nominal or other defects. Reference Depth = Connection Strength/ (PE Wt./Ft)*(1.5). Reference Depth includes a 1.5 design factor. However, it does not consider bending, temperature, bouyancy or other load considerations.





Torque Data Sheet - HYDRA

HYDRA 5.5in. x 15.5 lb/ft HC-L80 Flush Joint

Min Make Up Torque	3,345	ft-lbs	Nom Shoulder Torque	300	ft-lbs
Max Make Up Torque	4,909	ft-lbs	Max Operating	5,818	ft-lbs
Optimum Torque	4,127	ft-lbs	Yield	10,836	ft-lbs

