PRECISION

HYDRA 6in. x 24 lb/ft HC-P110 Flush Joint

Pipe Body

Nominal OD	6.000	inches
Nominal Weight	24.00	lb/ft
Wall Thickness	0.400	inches
Plain End Weight	23.95	lb/ft
Standard Drift	5.075	inches
Nominal ID	5.200	inches
Grade	HC-P110	
Min Yield	110,000	lbf/in²
Min Tensile	125,000	lbf/in²
Critical Section Area	7.037	in²
Pipe Body Yield Strength	774	kips
Min Internal Yield Pressure	12,830	psi
Collapse Pressure	13,180	psi

Connection

Connection OD	6.000	inches
Make Up Loss	4.230	inches
Critical Section Area	4.222	in²
Internal Pressure Rating	10,270	psi
External Pressure Rating	13,180	psi
Tension Efficiency	60%	
Connection Strength	464	kips
Compression Efficiency	464	kips
Uniaxial Bend Rating	53	° / 100 ft
Reference Depth	12,927	Ft.
Optimal Make Up Torque	10,825	ft-lbs
Min	8,750	ft-lbs 👔
Max	12,900	ft-lbs
	v1.0	2/5/2020

HADBY

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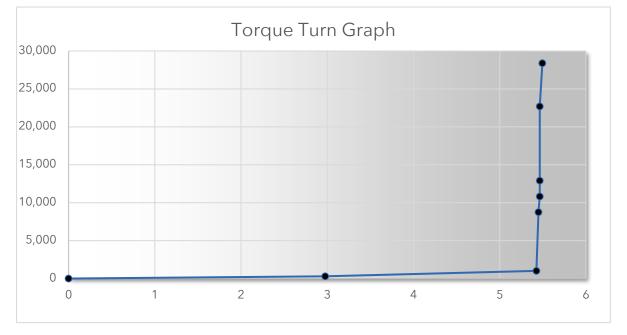
The performance properties in these data tables are calculated per API 5C3. Calculations are based on nominal wall thickness. Loads do not reflect a design safety factor for walls thinner than nominal or other defects. Reference Depth = Connection Strength/ (PE Wt./Ft)*(1.5). Reference Depth includes a 1.5 design factor. However, it does not consider bending, temperature, bouyancy or other load considerations.

PRECISION

Torque Data Sheet - HYDRA

HYDRA 6in. x 24 lb/ft HC-P110 Flush Joint

Min Make Up Torque	8,750	ft-lbs	Nom Shoulder Torque	1,010	ft-lbs
Max Make Up Torque	12,900	ft-lbs	Max Operating	22,700	ft-lbs
Optimum Torque	10,825	ft-lbs	Yield	28,400	ft-lbs



L) HYDRA

2/5/2020

v1.1