

## HYDRA 7.625in. x 39 lb/ft HC-P110 Flush Joint

## HYDRA

Pipe Body			Connection		
Nominal OD	7.625	inches	Connection OD	7.625	inches
Nominal Weight	39.00	lb/ft	Make Up Loss	4.720	inches
Wall Thickness	0.500	inches	Critical Section Area	6.715	in²
Plain End Weight	38.08	lb/ft	Internal Pressure Rating	10,100	psi
Standard Drift	6.500	inches	External Pressure Rating	12,740	psi
Nominal ID	6.625	inches	Tension Efficiency	60%	
Grade	HC-P110		Connection Strength	739	kips
Min Yield	110,000	lbf/in²	Compression Efficiency	739	kips
Min Tensile	125,000	lbf/in²	Uniaxial Bend Rating	42	° / 100 ft
Critical Section Area	11.192	in²	Reference Depth	12,931	Ft.
Pipe Body Yield Strength	1231	kips	Optimal Make Up Torque	21,550	ft-lbs
Min Internal Yield Pressure	12,620	psi	Min	17,175	ft-lbs 🚺
Collapse Pressure	12,740	psi	Max	25,925	ft-lbs
				v1.0	2/5/2020

Ihis documentation contains confidential and proprietary information not to be reproduced or divulged in whole or in part to anyone outside of your company without prior written authorization from Precision Connections, LLC, and such documentation and information is provided to you upon such conditions of confidentiality.

The performance properties in these data tables are calculated per API 5C3. Calculations are based on nominal wall thickness. Loads do not reflect a design safety factor for walls thinner than nominal or other defects. Reference Depth = Connection Strength/ (PE Wt./Ft)\*(1.5). Reference Depth includes a 1.5 design factor. However, it does not consider bending, temperature, bouyancy or other load considerations.





## Torque Data Sheet - HYDRA

HYDRA 7.625in. x 39 lb/ft HC-P110 Flush Joint

Min Make Up Torque	17,175	ft-lbs	Nom Shoulder Torque	1,620	ft-lbs
Max Make Up Torque	25,925	ft-lbs	Max Operating	40,150	ft-lbs
Optimum Torque	21,550	ft-lbs	Yield	50,200	ft-lbs

