



A FEW WORDS ABOUT US...

Precision is dedicated to the development of new premium and semi premium connections to meet the challenges of horizontal well completions. We provide classic and innovative ways to keep your tubing and casing connected tighter, safer, and stronger. This allows you to maintain schedules, drastically reduce safety concerns and save on operational costs. Whether you are looking for API couplings, semi-premium or premium connections, we've got you covered.



The HYDRA™ FLUSH was designed to provide maximum sealing and strength in an economical design.

Designed for plain end pipe with externally and internally flush profiles. Does not require swaging.

A true double shoulder design for torque capacity. Reduced sensitivity to over-torque.

Multiple Face Sealing - OD and ID torque energized seals.

Patented leak tight thread form. Uses a square stepped thread with full root and crest engagement.

Uses taller square stepped threads and fewer threads per inch for a faster stab and make-up.

Tensile and compressive strength are 60% of pipe body.

Collapse resistance equal to API collapse pressures.

Internal Pressure rated to 80% of pipe body internal yield pressure.

Keeping You Connected.



HYDRA CONNECTION DATA

| Pipe Size | Pipe Body | | | | | Connection | | L80 | | P110 | | Q125 | |
|-----------|-----------|--------|-------|-----------|-------|--------------|------------|------------|-----------------|------------|-----------------|------------|-----------------|
| | Wall | Weight | ID | Pipe Area | Drift | Make-up Loss | Efficiency | Yield Load | Reference Depth | Yield Load | Reference Depth | Yield Load | Reference Depth |
| 3.5 | 0.254 | 9.20 | 2.992 | 2.590 | 2.867 | 3.938 | 60% | 124,329 | 9,400 | 170,953 | 12,900 | 194,264 | 14,700 |
| 4 | 0.286 | 11.60 | 3.428 | 3.337 | 3.303 | 4.088 | 60% | 160,177 | 9,400 | 220,243 | 12,900 | 250,276 | 14,700 |
| 4.5 | 0.250 | 11.60 | 4.000 | 3.338 | 3.875 | 4.038 | 60% | 160,221 | 9,400 | 220,304 | 12,900 | 250,346 | 14,700 |
| 4.5 | 0.290 | 13.50 | 3.920 | 3.836 | 3.795 | 4.250 | 60% | 184,107 | 9,400 | 253,148 | 12,900 | 287,668 | 14,700 |
| 4.5 | 0.337 | 15.10 | 3.826 | 4.407 | 3.701 | 4.488 | 60% | 211,557 | 9,400 | 290,891 | 12,900 | 330,558 | 14,700 |
| 5 | 0.362 | 18.00 | 4.276 | 5.275 | 4.151 | 4.625 | 60% | 253,181 | 9,400 | 348,123 | 12,900 | 395,595 | 14,700 |
| 5.5 | 0.275 | 15.50 | 4.950 | 4.514 | 4.825 | 4.225 | 60% | 216,676 | 9,400 | 297,929 | 12,900 | 338,556 | 14,700 |
| 5.5 | 0.304 | 17.00 | 4.892 | 4.962 | 4.767 | 4.463 | 60% | 238,196 | 9,400 | 327,519 | 12,900 | 372,181 | 14,700 |
| 5.5 | 0.361 | 20.00 | 4.778 | 5.828 | 4.653 | 4.738 | 60% | 279,754 | 9,400 | 384,662 | 12,900 | 437,116 | 14,700 |
| 5.5 | 0.415 | 23.00 | 4.670 | 6.630 | 4.545 | 5.000 | 60% | 318,222 | 9,400 | 437,555 | 12,900 | 497,222 | 14,700 |
| 6 | 0.400 | 24.00 | 5.200 | 7.037 | 5.075 | 4.230 | 60% | 337,784 | 9,400 | 464,453 | 12,900 | 527,788 | 14,600 |
| 7 | 0.317 | 23.00 | 6.366 | 6.655 | 6.250 | 3.780 | 60% | 319,464 | 9,400 | 439,263 | 12,900 | 499,162 | 14,600 |
| 7 | 0.362 | 26.00 | 6.276 | 7.549 | 6.151 | 3.950 | 60% | 362,357 | 9,400 | 498,241 | 12,900 | 566,183 | 14,600 |
| 7 | 0.408 | 29.00 | 6.184 | 8.449 | 6.125 | 4.140 | 60% | 405,572 | 9,400 | 557,662 | 12,900 | 633,707 | 14,600 |
| 7 | 0.453 | 32.00 | 6.094 | 9.317 | 6.000 | 4.320 | 60% | 447,231 | 9,400 | 614,942 | 12,900 | 698,798 | 14,600 |
| 7.625 | 0.375 | 29.70 | 6.875 | 8.541 | 6.750 | 4.230 | 60% | 409,978 | 9,400 | 563,720 | 12,900 | 640,590 | 14,600 |
| 7.625 | 0.430 | 33.70 | 6.765 | 9.720 | 6.640 | 4.450 | 60% | 466,542 | 9,400 | 641,495 | 12,900 | 728,971 | 14,600 |
| 7.625 | 0.500 | 39.00 | 6.625 | 11.192 | 6.500 | 4.720 | 60% | 537,212 | 9,400 | 738,667 | 12,900 | 839,394 | 14,600 |

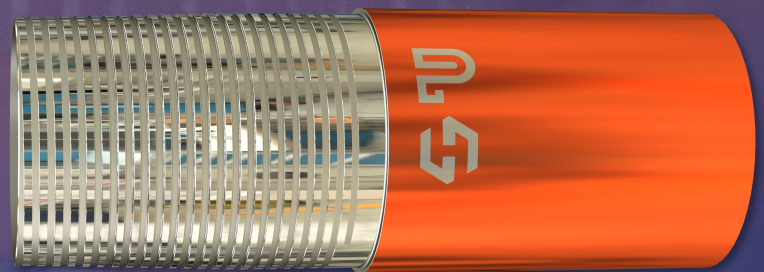
Common sizes and grades. Data for other sizes and grades available upon request.

The performance properties given in these data tables are calculated per API 5C3. Calculations are based on nominal wall thickness. Loads do not reflect a design safety factor for walls thinner than nominal or wall defects.

The HYDRA™ FLUSH utilizes a patented advanced square stepped thread design for a deep easy stab. The box and pin threads are asymmetric run-in / run-out threads that maximize the critical section area available for pull strength. Square threads are used because of their flexibility in a bend and ability to absorb high tensile and compressive loads.

Reference Depth = Yield Load / (PE Wt./Ft)*(1.5)

Reference depth includes a 1.5 design factor. However, it does not consider bending, temperature, buoyancy or other load considerations.



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