



HOSS Blanking Dimensions

4.5 in. 11.6 lb/ft with 5.25 in. Coupling OD

Pipe Body

Nominal OD	4.500	inches	Plain End Weight	11.36	lb/ft
Nominal Weight	11.60	lb/ft	Drift	3.875	inches
Wall Thickness	0.250	inches	Nominal ID	4.000	inches

Pin Blanking Dimensions



Pin OD Max	4.545	inches	Pin Minimum Length	5.500	inches
Pin OD Min	4.500	inches	Additional Recut Length	3.125	inches
Pin ID	4.000 ± .016	inches			

Box Blanking Dimensions



Box OD Max	5.300	inches	Box Minimum Length	4.857	inches
Box OD Min	5.200	inches	Additional Recut Length	4.857	inches
Box ID	4.000 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations

v1.1

11/23/2020



HOSS Blanking Dimensions

4.5 in. 13.5 lb/ft with 5.25 in. Coupling OD

Pipe Body

Nominal OD	4.500	inches	Plain End Weight	13.05	lb/ft
Nominal Weight	13.50	lb/ft	Drift	3.795	inches
Wall Thickness	0.290	inches	Nominal ID	3.920	inches

Pin Blanking Dimensions



Pin OD Max	4.545	inches	Pin Minimum Length	5.500	inches
Pin OD Min	4.500	inches	Additional Recut Length	3.125	inches
Pin ID	3.920 ± .016	inches			

Box Blanking Dimensions



Box OD Max	5.300	inches	Box Minimum Length	4.857	inches
Box OD Min	5.200	inches	Additional Recut Length	4.857	inches
Box ID	3.920 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations

v1.1

11/5/2019



HOSS Blanking Dimensions

4.5 in. 15.1 lb/ft with 5.25 in. Coupling OD

Pipe Body

Nominal OD	4.500	inches	Plain End Weight	15.00	lb/ft
Nominal Weight	15.10	lb/ft	Drift	3.701	inches
Wall Thickness	0.337	inches	Nominal ID	3.826	inches

Pin Blanking Dimensions



Pin OD Max	4.545	inches	Pin Minimum Length	5.500	inches
Pin OD Min	4.500	inches	Additional Recut Length	3.125	inches
Pin ID	3.826 ± .016	inches			

Box Blanking Dimensions



Box OD Max	5.300	inches	Box Minimum Length	4.857	inches
Box OD Min	5.200	inches	Additional Recut Length	4.857	inches
Box ID	3.826 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations

v1.1

12/2/2019



HOSS Blanking Dimensions

5.5 in. 17 lb/ft with 6.3 in. Coupling OD

Pipe Body					
Nominal OD	5.500	inches	Plain End Weight	16.89	lb/ft
Nominal Weight	17.00	lb/ft	Drift	4.767	inches
Wall Thickness	0.304	inches	Nominal ID	4.892	inches

Pin Blanking Dimensions



Pin OD Max	5.555	inches	Pin Minimum Length	5.750	inches
Pin OD Min	5.500	inches	Additional Recut Length	3.125	inches
Pin ID	4.892 ± .016	inches			

Box Blanking Dimensions



Box OD Max	6.350	inches	Box Minimum Length	5.044	inches
Box OD Min	6.250	inches	Additional Recut Length	5.044	inches
Box ID	4.892 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations



HOSS Blanking Dimensions

5.5 in. 20 lb/ft with 6.3 in. Coupling OD

Pipe Body

Nominal OD	5.500	inches	Plain End Weight	19.83	lb/ft
Nominal Weight	20.00	lb/ft	Drift	4.653	inches
Wall Thickness	0.361	inches	Nominal ID	4.778	inches

Pin Blanking Dimensions



Pin OD Max	5.555	inches	Pin Minimum Length	5.750	inches
Pin OD Min	5.500	inches	Additional Recut Length	3.125	inches
Pin ID	4.778 ± .016	inches			

Box Blanking Dimensions



Box OD Max	6.350	inches	Box Minimum Length	5.044	inches
Box OD Min	6.250	inches	Additional Recut Length	5.044	inches
Box ID	4.778 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations

v1.1

12/2/2019



HOSS Blanking Dimensions

5.5 in. 23 lb/ft with 6.3 in. Coupling OD

Pipe Body

Nominal OD	5.500	inches	Plain End Weight	22.54	lb/ft
Nominal Weight	23.00	lb/ft	Drift	4.545	inches
Wall Thickness	0.415	inches	Nominal ID	4.670	inches

Pin Blanking Dimensions



Pin OD Max	5.555	inches	Pin Minimum Length	5.750	inches
Pin OD Min	5.500	inches	Additional Recut Length	3.125	inches
Pin ID	4.670 ± .016	inches			

Box Blanking Dimensions



Box OD Max	6.350	inches	Box Minimum Length	5.044	inches
Box OD Min	6.250	inches	Additional Recut Length	5.044	inches
Box ID	4.670 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations

v1.1

6/21/2019



HOSS Blanking Dimensions

5.5 in. 26 lb/ft with 6.3 in. Coupling OD

Pipe Body

Nominal OD	5.500	inches	Plain End Weight	25.56	lb/ft
Nominal Weight	26.00	lb/ft	Drift	4.423	inches
Wall Thickness	0.476	inches	Nominal ID	4.548	inches

Pin Blanking Dimensions



Pin OD Max	5.555	inches	Pin Minimum Length	5.750	inches
Pin OD Min	5.500	inches	Additional Recut Length	3.125	inches
Pin ID	4.548 ± .016	inches			

Box Blanking Dimensions



Box OD Max	6.350	inches	Box Minimum Length	5.044	inches
Box OD Min	6.250	inches	Additional Recut Length	5.044	inches
Box ID	4.548 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations

v1.1

6/1/2021



HOSS Blanking Dimensions

7 in. 26 lb/ft with 7.875 in. Coupling OD

Pipe Body					
Nominal OD	7.000	inches	Plain End Weight	25.69	lb/ft
Nominal Weight	26.00	lb/ft	Drift	6.151	inches
Wall Thickness	0.362	inches	Nominal ID	6.276	inches

Pin Blanking Dimensions



Pin OD Max	7.070	inches	Pin Minimum Length	6.000	inches
Pin OD Min	7.000	inches	Additional Recut Length	3.125	inches
Pin ID	6.276 ± .016	inches			

Box Blanking Dimensions



Box OD Max	7.925	inches	Box Minimum Length	5.419	inches
Box OD Min	7.825	inches	Additional Recut Length	5.419	inches
Box ID	6.276 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations



HOSS Blanking Dimensions

7 in. 29 lb/ft with 7.875 in. Coupling OD

Pipe Body					
Nominal OD	7.000	inches	Plain End Weight	28.75	lb/ft
Nominal Weight	29.00	lb/ft	Drift	6.125	inches
Wall Thickness	0.408	inches	Nominal ID	6.184	inches

Pin Blanking Dimensions



Pin OD Max	7.070	inches	Pin Minimum Length	6.000	inches
Pin OD Min	7.000	inches	Additional Recut Length	3.125	inches
Pin ID	6.184 ± .016	inches			

Box Blanking Dimensions



Box OD Max	7.925	inches	Box Minimum Length	5.419	inches
Box OD Min	7.825	inches	Additional Recut Length	5.419	inches
Box ID	6.184 ± .016	inches			



HOSS Blanking Dimensions

7 in. 32 lb/ft with 7.875 in. Coupling OD

Pipe Body

Nominal OD	7.000	inches	Plain End Weight	31.70	lb/ft
Nominal Weight	32.00	lb/ft	Drift	6.000	inches
Wall Thickness	0.453	inches	Nominal ID	6.094	inches

Pin Blanking Dimensions



Pin OD Max	7.070	inches	Pin Minimum Length	6.000	inches
Pin OD Min	7.000	inches	Additional Recut Length	3.125	inches
Pin ID	6.094 ± .016	inches			

Box Blanking Dimensions



Box OD Max	7.925	inches	Box Minimum Length	5.419	inches
Box OD Min	7.825	inches	Additional Recut Length	5.419	inches
Box ID	6.094 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations

v1.1

7/28/2025



HOSS Blanking Dimensions

8.625 in. 32 lb/ft with 9.625 in. Coupling OD

Pipe Body

Nominal OD	8.625	inches	Plain End Weight	31.13	lb/ft
Nominal Weight	32.00	lb/ft	Drift	7.875	inches
Wall Thickness	0.352	inches	Nominal ID	7.921	inches

Pin Blanking Dimensions



Pin OD Max	8.711	inches	Pin Minimum Length	6.000	inches
Pin OD Min	8.625	inches	Additional Recut Length	3.125	inches
Pin ID	7.921 ± .016	inches			

Box Blanking Dimensions



Box OD Max	9.675	inches	Box Minimum Length	5.419	inches
Box OD Min	9.575	inches	Additional Recut Length	5.419	inches
Box ID	7.921 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations

v1.1

1/23/2025



HOSS Blanking Dimensions

9.625 in. 40 lb/ft with 10.625 in. Coupling OD

Pipe Body

Nominal OD	9.625	inches	Plain End Weight	38.97	lb/ft
Nominal Weight	40.00	lb/ft	Drift	8.750	inches
Wall Thickness	0.395	inches	Nominal ID	8.835	inches

Pin Blanking Dimensions



Pin OD Max	9.721	inches	Pin Minimum Length	6.250	inches
Pin OD Min	9.625	inches	Additional Recut Length	3.125	inches
Pin ID	8.835 ± .016	inches			

Box Blanking Dimensions



Box OD Max	10.675	inches	Box Minimum Length	5.731	inches
Box OD Min	10.575	inches	Additional Recut Length	5.731	inches
Box ID	8.835 ± .016	inches			

OD and ID transitions to be tapered at 30 degrees to avoid hangups and no drift situations

v1.1

11/15/2019



HOSS Blanking Dimensions

9.625 in. 47 lb/ft with 10.625 in. Coupling OD

Pipe Body					
Nominal OD	9.625	inches	Plain End Weight	46.18	lb/ft
Nominal Weight	47.00	lb/ft	Drift	8.525	inches
Wall Thickness	0.472	inches	Nominal ID	8.681	inches

Pin Blanking Dimensions



Pin OD Max	9.721	inches	Pin Minimum Length	6.250	inches
Pin OD Min	9.625	inches	Additional Recut Length	3.125	inches
Pin ID	8.681 ± .016	inches			

Box Blanking Dimensions



Box OD Max	10.675	inches	Box Minimum Length	5.731	inches
Box OD Min	10.575	inches	Additional Recut Length	5.731	inches
Box ID	8.681 ± .016	inches			



HOSS Blanking Dimensions

9.625 in. 53.5 lb/ft with 10.625 in. Coupling OD

Pipe Body					
Nominal OD	9.625	inches	Plain End Weight	52.90	lb/ft
Nominal Weight	53.50	lb/ft	Drift	8.500	inches
Wall Thickness	0.545	inches	Nominal ID	8.535	inches

Pin Blanking Dimensions



Pin OD Max	9.721	inches	Pin Minimum Length	6.250	inches
Pin OD Min	9.625	inches	Additional Recut Length	3.125	inches
Pin ID	8.535 ± .016	inches			

Box Blanking Dimensions



Box OD Max	10.675	inches	Box Minimum Length	5.731	inches
Box OD Min	10.575	inches	Additional Recut Length	5.731	inches
Box ID	8.535 ± .016	inches			